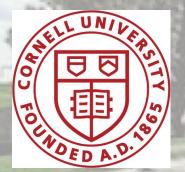
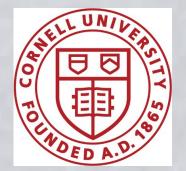
# Hot Mix Asphalt Pavements "Super Pave"



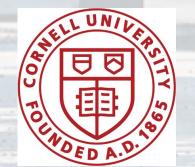
#### Intro:

- Jim Tofte, Site Civil Engineer
- Over 30 years of Experience in Design and Construction of Asphalt Pavements NYSDOT, PennDOT, Materials Engineer, Inspector/EIC, & Design Consultant.
- Duties:
  - Provide FE Civil Design Services
  - SME and Campus Stewardship
  - Maintain University Standards for Hot Mix Asphalt Pavement, Aggregates, and Site Concrete.
  - Pavement Planned Maintenance Program Manager
    - Oversee Regular Condition Assessment of University Paved Assets
    - Plan for Maintenance of University Paved Assets



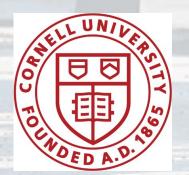
## Planned Maintenance Pavement Program

- Goal: Make the "Right Repair at the Right Time"
- Corrective versus Planned Maintenance
  - Corrective: Life/Safety, Potholes, Immediate Response Needed
    - Generally CU Grounds (Dan Shied/Les Sills), with support from FE.
  - Planned: Usually Larger Areas, Part of Plan, Contractor Based
    - Condition Assessments, Stakeholders Input, Project Bundling
- Execution: Bid Projects
  - Project Management: Assigned by PM Group (Jake Duell)



#### Pavement Assessments:

- Abass Ajiboye: Cornell Civil Engineering (Dec. BS Candidate, M. Eng)
- FE Intern Trained by Cornell Local Roads and FE
- Assess Condition of Existing Pavements
- Log Data into GIS Platform
- FE Processes Data and Maintains GIS Conditions Database
- Provide Program Support during summer construction activity.



#### Pavement Assessments:

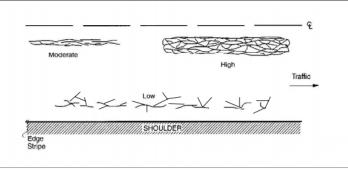


FIGURE 3: Alligator Crack Patterns of Differing Severity

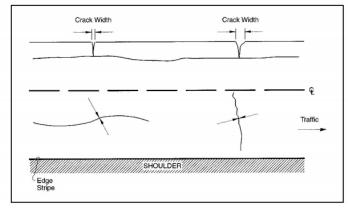


FIGURE 1: Measuring Crack Width on Asphalt Pavement



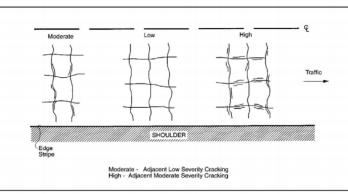
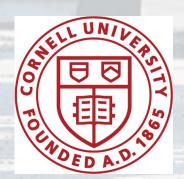
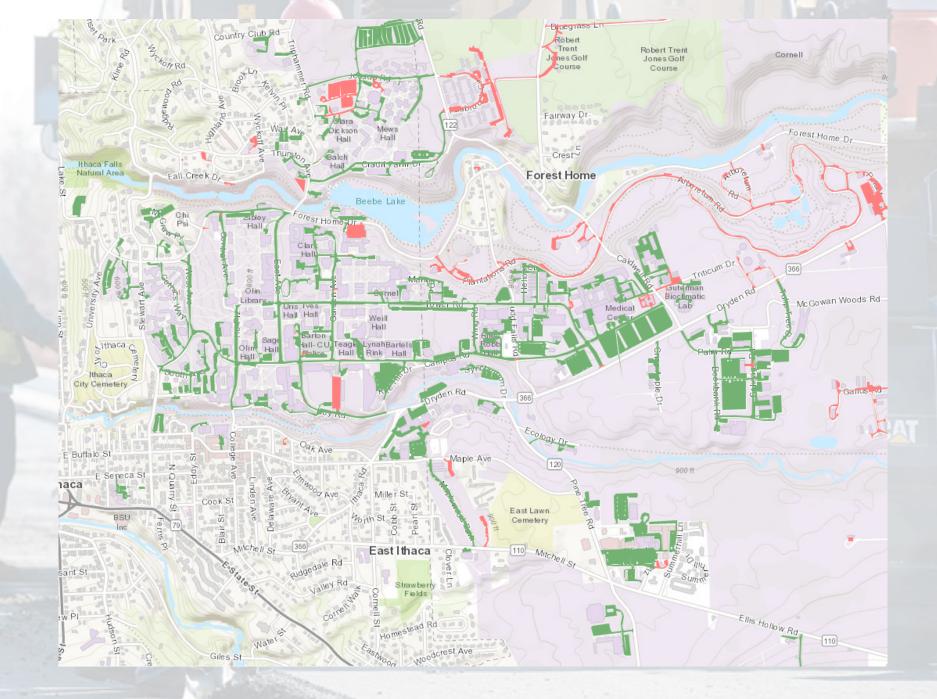


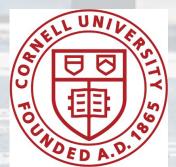
FIGURE 2: Effect on Severity Level of Alligator Cracking due to Associated Random Cracking

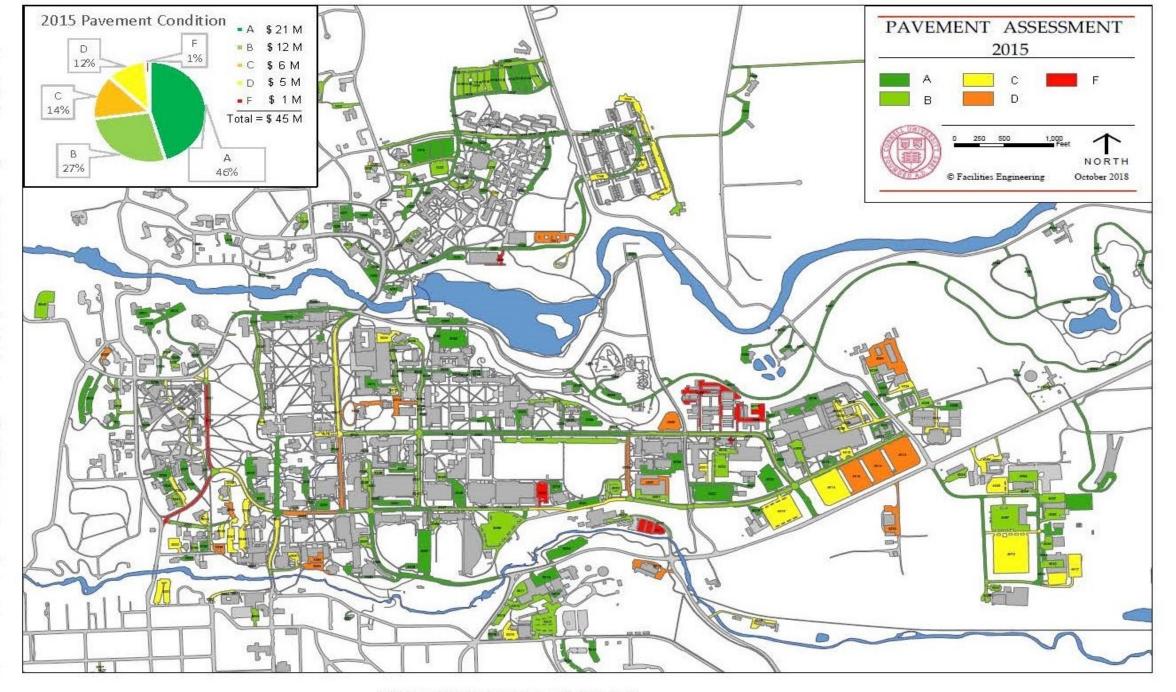




## Real Time



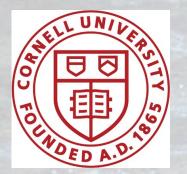




GIS Based Pavement Assessment Map

## Asphalt History

- Late 1800s first US patents for Hot Mix Asphalt
  - Newark NJ → Washington DC
- Trinidad Asphalt
- Replaced with byproduct of Oil Production
- HMA: 6% bituminous cement, and graded aggregates



- What is the History of Your Pavement?
  - Record Drawings, Cores?

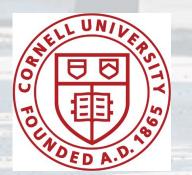


#### **Recent History of Asphalt Mixes**

Type 6 6F Top

Type 5 Shim

- Marshall Mixes , (2008, Section 403)
- Mix Types
  - Type 7 or 7F Top
  - Type 3 Binder Type 1 Base
- NYSDOT stopped maintaining in 2008
- Removed Totally in 2012 FHWA Mandate
- No Longer Supported, Tested, Monitored



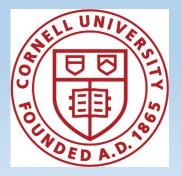
### What is Super Pave ?

- Mandated on Federally funded projects
- NYSDOT Standard Specification Section 402
- Suited for Equivalent Single Axle Loads (ESALs), Traffic, and Climate
  - 1 ESAL = 18,000 # Single Axle
  - 1 Loaded Passenger Car = .003 ESAL, 1 Loaded Semi 3 ESALS
  - Damage inflicted be 1 Loaded Semi = 1,000 Loaded Passenger Cars
- Minor Mix Changes but similar to Conventional Mixes
- Performance Graded Asphalts
- Lab Testing Methodology (Gyratory vs Impact Compaction)
  - New Placement Procedures
    - -Common Sense Practices
    - -Tack Coat Between All Layers
    - -Joint Adhesive (Top Course)
    - -Keep Paver Moving (Material Transfer Vehicles)
    - -Other Methods, Performance Standards (Ride Quality Specs, Density)



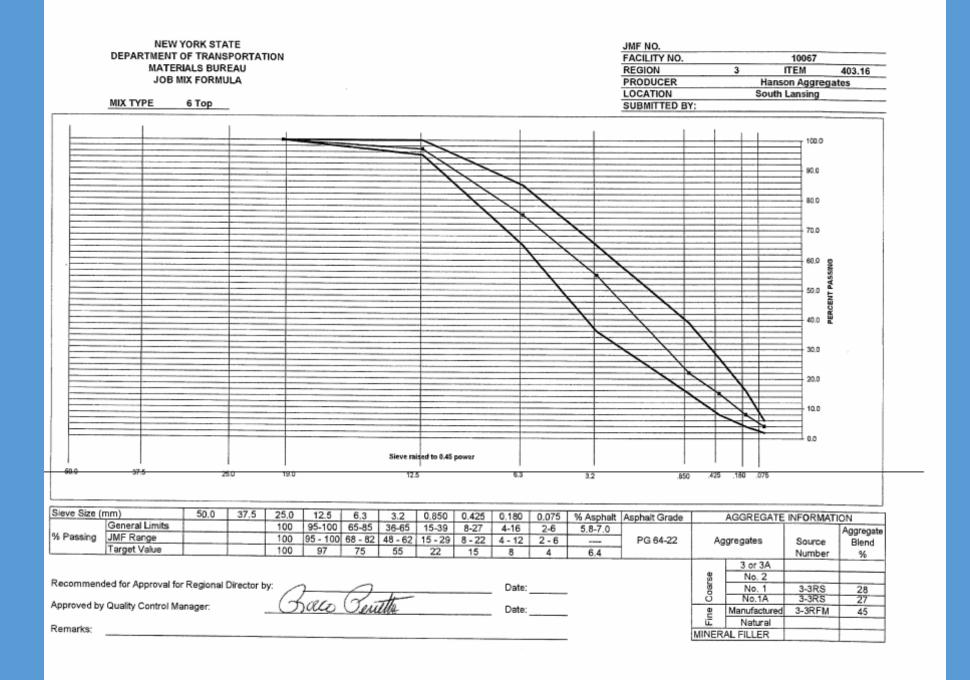
#### Asphalt Joint Adhesive

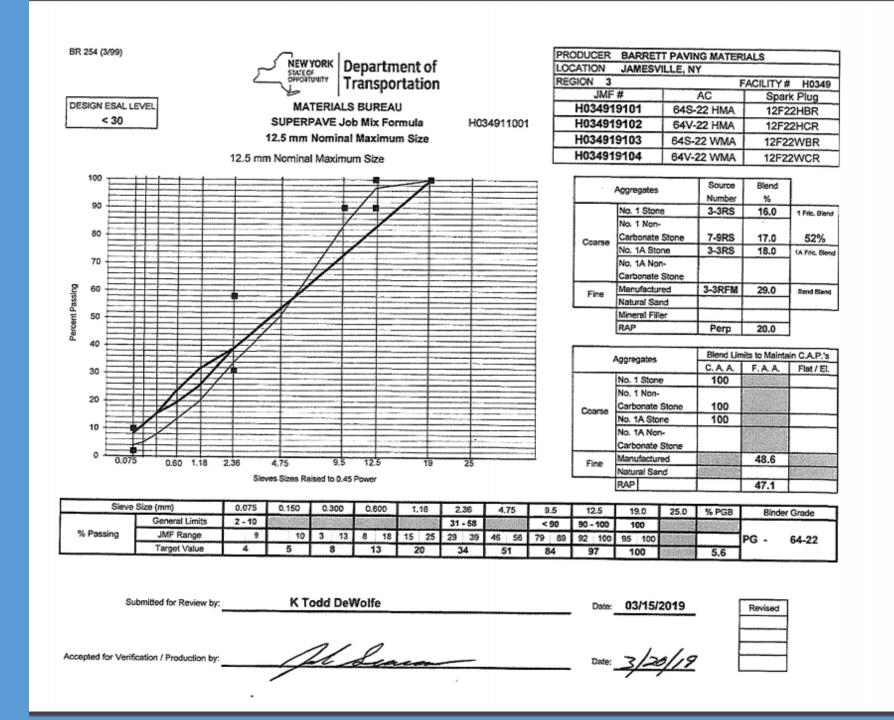




#### Tack Coat Application



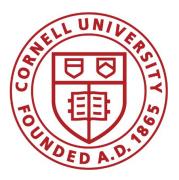




## Super Pave - Marshall Mix Comparison

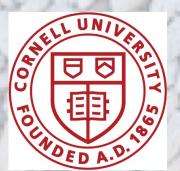
Marshall Type 7 or 7F Top Type 6 or 6F Top Type 3 Binder Type 1 Base

**Super Pave** 9.5 mm Top 12.5 mm Top **19 mm Binder 25 mm Binder** 37.5 mm Base



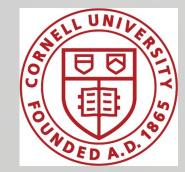
## Subgrade and Subbase Conditions:

- Verify Subgrade Stability Employ Testing Lab (Proctor, Nuclear Gauge)
- Non-Movement, Proof Roll. Protect Subgrade
- Limit exposure of erodible and susceptible subgrade
- Scarify, Air dry, Re-Compact, Undercut as needed.
- Fabric
- Underdrains?
- Subbase Place in acceptable lifts, testing compaction
  Seal and Slope to Drain & Maintain Drains.



### **Paving Operations:**

- Set University Expectation and Standards on Day One
- Testing Labs are not Inspectors
  Test Materials, Temperatures, Compaction, Depth Checks
- Check Subbase prior to paving (Conditions Change)
- Verify use of tack coat (curing) & joint adhesives
- Check Depths
- Monitor Lift Thicknesses
- Inspect Joint Construction
- Temps:
  - 275-325° Delivered, Ground Temps, Air Temps
  - No Rolling below to 185°
  - No Traffic until lower than 140°



## FE Project Engagement :

#### **DESIGN/PLANNING PHASE:**

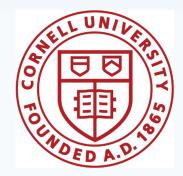
**Standard Details** 

**Design Standard** 

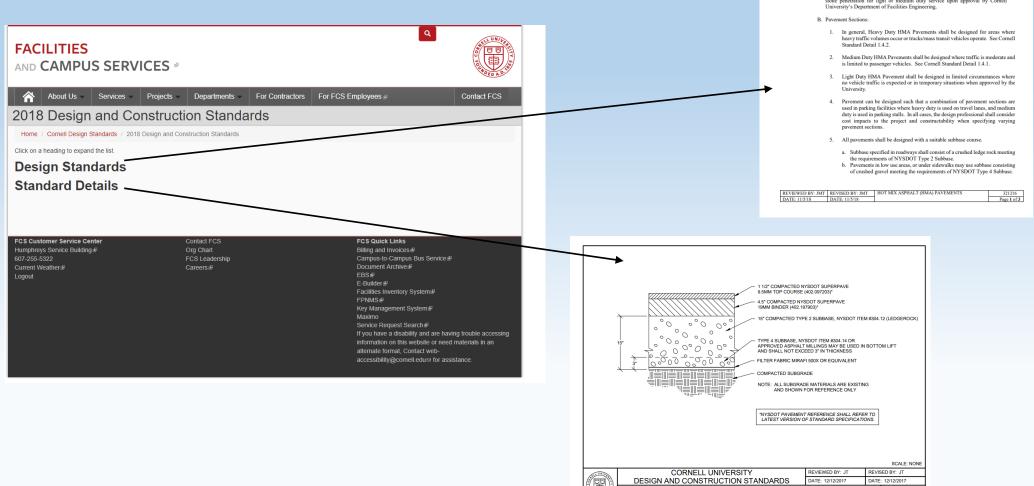
**Specification Language** 

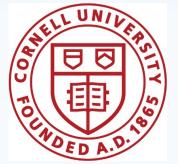
#### **CONSTRUCTION PHASE SUPPORT:**

Pre-Installation Meeting with Paving Entity Review Materials, assure adequate number of trucks Review nuances- Tack Coat, Joint Adhesive NYSDOT Plant Inspection (State-side) Other: Haul Routes - Local Regulations On-Site Observations During Placement Post Placement: Trouble Shooting & Evaluation



### **Design Guidance:**





CORNELL UNIVERSITY

#### 321216 HOT MIX ASPHALT (HMA) PAVEMENTS

Cornell's Design and Construction Standards, provide mandatory design constraints and acceptable or required products for all construction and Cornell University. These standards are provided to aid the design professional in the development of contract documents and are not intended to be used verbatim as a contract specification nor replace the work and best judgement of the design professional. Any deviation from the Design and Construction standards shall only be permitted with approval of the University Engineer.

#### PART 1 GENERAL

HEAVY DUTY ASPHALT PAVEMENT DETAIL (SUPERPAVE)

1.01 SUMMARY

DESIGN and CONSTRUCTION STANDARDS

A. Asphalt pavements on the main campus are to be surfaced with Hot Mix Asphalt (HMA) concrete. Paved surfaces in low use areas off-campus may be of oil and stone penetration for light or medium duty service upon approval by Cornell University's Department of Facilities Engineering.

1.4.2

## **Program Contacts:**

#### **Program Management:**

Jim Tofte

jt743@cornell.edu

Office: 255-6613 Mobile: 222-4787

#### Project Management:

Jake Duell, Project Manager (PM)

jd922@cornell.com

Office: 255-2768 Mobile: 283-1143

#### **Corrective Maintenance:**

CU Grounds Dan Shied, Les Sills, FE

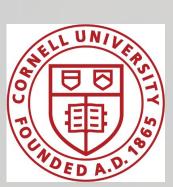
Service Request:

https://maximo.fs.cornell.edu/kerb/apps/index.cfm/serviceRequests

City of Ithaca, Report a Pothole

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below. Note: Serv up to 24 he Emergency Facilities C land line o campus. If you are	ice l ours Se ustr 60 exp	our message in the areas provided Requests entered via the web may take to process. rvice Requests should be phoned in to mer Service at 5-3322 from a cornell 7-255-5322 from a call phone or off ariencing technical difficulties filling or form please submit a ticket here.
Name:	•	Jim Tofie
Phone:	•	807/2224787
Email:	•	(/43gcomell.edu
Facility:	•	(Please select a Facility. You may search on Facility Name or Code, When using the enhanced search capability you may experience a slight lag. Please be patient.
Room/Area:	•	Please enter the room number or area that pertains to your request. To look up a room for the Facility entered above, enter at leas two characters.
Request Type:	•	Energe Select a Record Type If your request is for IPP hypets Administration small projects, administration small projects, regregorized programmering services, please solect "Project". For corrective maintenance or of services (including events) performed by functions Henagement, please solect "Repu- Maintenance", Service, Estimate".
Cornell Dining Unit?:		U Check this box if your request is for a Com driving unit, such as a dining room, cafe, fo court, coffee house, or convenience store.
Request Summa	y#	(100 characters remaining)
Request Details:		
Maximo Location	:	
Maximo Asset #:		